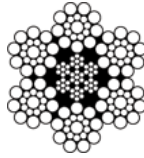


PRODUCT CATALOG

Conventional Drill Line

- ▶ Standard Drill Line
- ▶ Meets or exceeds API 9A



This demanding application requires a rope that is abrasion resistant, crush resistant, fatigue resistant and relatively stable.

Premium ropes may be used for specific applications. PFV cushions the strands, distributes internal stresses, keeps in wire rope lubricant and keeps out dirt and debris, extending the service life.

Conventional Drill Line Strength and Weights Chart

Diameter (in)	Approx. Wire Weight (lb/ft)	Minimum Breaking Force (tons of 2000 lbs.)	
		XIP	XXIP
7/8	1.42	39.8	43.8
1	1.85	51.7	56.9
1 1/8	2.34	65	71.5
1 1/4	2.89	79.9	87.9
1 3/8	3.50	96	106
1 1/2	4.16	114	125
1 5/8	4.88	132	146
1 3/4	5.67	153	169
1 7/8	6.50	174	192
2	7.39	198	217

Rope sizes of 7/8 - 1" are 6x26WS RRL IWRC construction.
 Rope sizes of 1 1/8 - 1 1/2" are 6x19S RRL IWRC construction.
 Rope sizes of 1 5/8 - 2" are 6x26WS RRL IWRC construction.
 All sizes available in PFV coating.

Union, a WireCo WorldGroup brand, produces wire rope for a variety of applications – each with their own exacting specifications. We employ the most experienced, talented, licensed engineers in the industry to design solutions for your application. Eight WireCo WorldGroup manufacturing operations and seven distribution centers in North America, plus manufacturing facilities in Mexico, Germany and China, give our customers unparalleled support and global reach. Find out for yourself why Union wire ropes have proven themselves time and time again in the field. **Union: Tested, Tough & True.**